

CLAIMS:

1. A remote intelligent communication device comprising:
a card-thin housing including:
an upper surface;
a lower surface; and
at least one side extending between the upper surface and
the lower surface forming the card-thin housing, the side having visibly
perceptible information thereon; and
communication circuitry within the housing configured to at least
one of communicate and receive electronic signals.

2. The remote intelligent communication device according to
claim 1 wherein the housing comprises a substrate and an encapsulant.

3. The remote intelligent communication device according to
claim 2 wherein the substrate comprises the upper surface and the
encapsulant comprises the lower surface.

4. The remote intelligent communication device according to
claim 1 wherein the card-thin housing has a thickness less than about
100 mils.

1 9. The radio frequency identification device according to
2 claim 6 wherein the communication circuitry comprises transponder
3 circuitry.

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5 10. The radio frequency identification device according to
6 claim 6 wherein the housing comprises a substrate and an encapsulant.

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8 11. The radio frequency identification device according to
9 claim 10 wherein the visibly perceptible information is provided on the
10 encapsulant.

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12 12. The radio frequency identification device according to
13 claim 6 further comprising a power source within the housing and
14 coupled with the communication circuitry.

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16 13. A card comprising:
17 an upper surface;
18 a lower surface;
19 at least one side intermediate the upper and lower surfaces and
20 having a thickness less than about 100 mils; and
21 identification indicia on the side.

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23 14. The card according to claim 13 wherein the identification
24 indicia is less than about 50 mils in height.

1 15. The card according to claim 13 wherein the identification
2 indicia identifies the card.

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4 16. The card according to claim 13 wherein the identification
5 indicia comprises at least one of a manufacturing date of the card and
6 a lot number.

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8 17. The card according to claim 13 wherein the card has a
9 thickness less than about 100 mils.

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11 18. The card according to claim 13 further comprising:
12 transponder circuitry intermediate the upper and lower surfaces;
13 and

14 a processor intermediate the upper and lower surfaces and
15 coupled with the transponder circuitry.
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19. A communication device comprising:

a substrate having a support surface;

an antenna on the support surface;

transponder circuitry coupled with the antenna;

a battery in electrical connection with the transponder circuitry;

a cured resin upon the support surface, the antenna, the transponder circuitry and the battery, the cured resin and substrate forming a housing having an upper surface and a lower surface interconnected by side surfaces; and

identification indicia on at least one of the side surfaces of the housing.

20. The communication device according to claim 19 wherein the housing has a thickness less than about 100 mils.

21. The communication device according to claim 19 wherein the identification indicia is provided on the resin.

22. The communication device according to claim 19 further comprising a processor within the housing and coupled with the transponder circuitry.

1 23. A method of forming a card comprising:

2 providing a substrate having:

3 an upper surface;

4 a lower surface, and the upper and lower surfaces
5 individually having a length and a width; and

6 a plurality of sides individually having a thickness less than
7 the lengths and the widths of the surfaces; and

8 encoding visibly perceptible information on at least one of the
9 sides.

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11 24. The method of forming a card according to claim 23
12 wherein the thickness of the card is less than about 100 mils.

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14 25. The method of forming a card according to claim 23
15 wherein the visibly perceptible information comprises identification
16 indicia.

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18 26. The method of forming a card according to claim 23 further
19 comprising incorporating transponder circuitry with the substrate.
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27. A method of forming a card comprising:
providing a card including an upper surface, a lower surface and
a plurality of sides;
providing a print head;
moving at least one of the card and the print head relative to
the other of the card and print head; and
using the print head, encoding visibly perceptible information on
at least one side of the card.

28. The method of forming a card according to claim 27
wherein the encoding is provided during the moving.

29. The method of forming a card according to claim 27
wherein the visibly perceptible information comprises identification
indicia.

30. The method of forming a card according to claim 27 further
comprising forming transponder circuitry within the card prior to the
encoding.

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1 34. A method of forming a remote intelligent communication
2 device comprising:

3 providing a substrate;

4 forming communication circuitry upon the substrate and configured
5 to at least one of communicate and receive electronic signals;

6 encapsulating the communication circuitry thereby forming a card-
7 thin housing with the substrate, the housing including an upper surface,
8 a lower surface, and at least one side extending between the upper and
9 lower surfaces; and

10 encoding visibly perceptible information on the side of the card-
11 thin housing.

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13 35. The method of forming a remote intelligent communication
14 device according to claim 34 wherein the communication circuitry
15 comprises a power source.

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17 36. The method of forming a remote intelligent communication
18 device according to claim 34 wherein the card-thin housing has a
19 thickness less than 100 mils.

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21 37. The method of forming a remote intelligent communication
22 device according to claim 34 wherein the visibly perceptible information
23 comprises identification indicia.
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1 38. The method of forming a remote intelligent communication
2 device according to claim 37 wherein the communication circuitry
3 comprises transponder circuitry configured to generate an identification
4 signal corresponding to the identification indicia.

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7 39. A method of forming a communication device comprising:
8 providing a substrate;
9 supporting an antenna on the substrate;
10 coupling transponder circuitry with the antenna;
11 mounting a battery to the substrate in electrical connection with
12 the transponder circuitry;
13 encapsulating the antenna, the transponder circuitry, the battery
14 and at least a portion of the substrate with a flowable encapsulant;
15 curing the flowable encapsulant on the substrate into a solid
16 housing having an upper surface and lower surface interconnected by
17 side surfaces defining a housing thickness; and
18 encoding identification indicia on at least one of the side surfaces
19 of the housing.

20 40. The method of forming a communication device according
21 to claim 39 wherein the encoding comprises encoding the identification
22 indicia on the encapsulant.
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1 41. The method of forming a communication device according
2 to claim 39 wherein the identification indicia identifies the
3 communication device.

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5 42. A method of encoding visibly perceptible information on a
6 communication device comprising:

7 providing a card housing communication circuitry therein, the card
8 having upper and lower surfaces interconnected by side surfaces;

9 providing a print head;

10 supporting the card on one of the side surfaces;

11 moving the print head adjacent another side surface of the card;

12 and

13 encoding identification indicia on the another side surface of the
14 card with the moving print head.

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16 43. The method of encoding visibly perceptible information on
17 a communication device according to claim 42 further comprising:

18 providing a plurality of said cards in a stack; and

19 printing on the card sides while the plurality of cards is in the
20 stack.

1 44. The method of encoding visibly perceptible information on
2 a communication device according to claim 42 further comprising:
3 providing a plurality of said cards in a pre-arranged orientation;
4 and
5 selecting one of the cards prior to the supporting.

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7 45. The method of encoding visibly perceptible information on
8 a communication device according to claim 42 wherein the card has a
9 thickness less than about 100 mils.

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11 46. A method of encoding visibly perceptible information on a
12 communication device comprising:
13 providing a card housing communication circuitry therein, the card
14 having upper and lower surfaces interconnected by side surfaces;
15 providing a print head;
16 moving the card relative to the print head; and
17 encoding identification indicia on at least one of the side surfaces
18 with the print head while moving the card relative to the print head.
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20 47. The method of encoding visibly perceptible information on
21 a communication device according to claim 46 wherein the moving
22 comprises passing the card by the print head intermediate a pair of
23 driving processing rollers.
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1 48. The method of encoding visibly perceptible information on
2 a communication device according to claim 46 wherein the card has a
3 thickness less than about 100 mils.

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5 49. The method of encoding visibly perceptible information on
6 a communication device according to claim 46 wherein the print head
7 remains stationary relative to the moving card during printing.
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